

ABSTRACT OF THE DISCLOSURE

In order to provide a variable folder which allows smearing-free operation, the cutting blade of an upstream cross-cutting arrangement is provided with recesses, which leave behind residual crosspieces in the strand which is to be cut, and arranged in the product-directing region, between the cross-cutting arrangement and a collecting cylinder, are
5 accelerating and tearing-off cams which grip the incoming product and tear it off from the strand at the residual crosspieces.